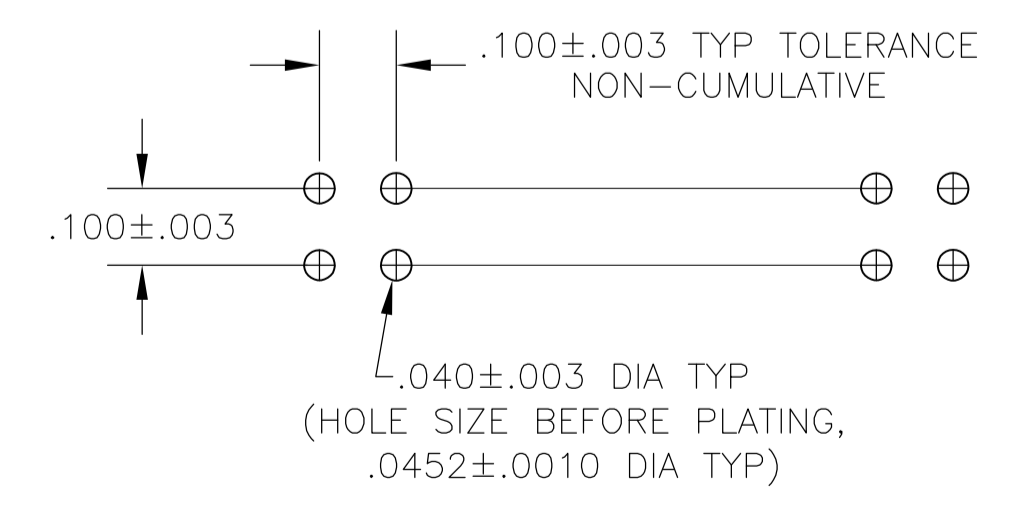


- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 3. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 4 FINISH: POSTS, .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- 5 FINISH: POSTS, .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER .000050 NICKEL.



RECOMMENDED HOLE LAYOUT

3.984	3.900	39	80	8-103233-9
2.984	2.900	29	60	7-103233-9
2.484	2.400	24	50	7-103233-4
2.084	2.000	20	42	7-103233-0
1.984	1.900	19	40	6-103233-9
1.884	1.800	18	38	6-103233-8
1.784	1.700	17	36	6-103233-7
1.684	1.600	16	34	6-103233-6
1.584	1.500	15	32	6-103233-5
1.484	1.400	14	30	6-103233-4
1.384	1.300	13	28	6-103233-3
1.284	1.200	12	26	6-103233-2
1.184	1.100	11	24	6-103233-1
1.084	1.000	10	22	6-103233-0
.984	.900	9	20	5-103233-9
.884	.800	8	18	5-103233-8
.784	.700	7	16	5-103233-7
.684	.600	6	14	5-103233-6
.584	.500	5	12	5-103233-5
.484	.400	4	10	5-103233-4
.384	.300	3	8	5-103233-3
.284	.200	2	6	5-103233-2
.184	.100	1	4	5-103233-1

PLATING	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
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PLATING	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
OBsolete	3.984	3.900	39	80	3-103233-9
OBsolete	3.884	3.800	38	78	3-103233-8
OBsolete	3.784	3.700	37	76	3-103233-7
OBsolete	3.684	3.600	36	74	3-103233-6
OBsolete	3.584	3.500	35	72	3-103233-5
OBsolete	3.484	3.400	34	70	3-103233-4
OBsolete	3.384	3.300	33	68	3-103233-3
OBsolete	3.284	3.200	32	66	3-103233-2
OBsolete	3.184	3.100	31	64	3-103233-1
OBsolete	3.084	3.000	30	62	3-103233-0
OBsolete	2.984	2.900	29	60	2-103233-9
OBsolete	2.884	2.800	28	58	2-103233-8
OBsolete	2.784	2.700	27	56	2-103233-7
OBsolete	2.684	2.600	26	54	2-103233-6
OBsolete	2.584	2.500	25	52	2-103233-5
OBsolete	2.484	2.400	24	50	2-103233-4
OBsolete	2.384	2.300	23	48	2-103233-3
OBsolete	2.284	2.200	22	46	2-103233-2
OBsolete	2.184	2.100	21	44	2-103233-1
OBsolete	2.084	2.000	20	42	2-103233-0
OBsolete	1.984	1.900	19	40	1-103233-9
OBsolete	1.884	1.800	18	38	1-103233-8
OBsolete	1.784	1.700	17	36	1-103233-7
OBsolete	1.684	1.600	16	34	1-103233-6
OBsolete	1.584	1.500	15	32	1-103233-5
OBsolete	1.484	1.400	14	30	1-103233-4
OBsolete	1.384	1.300	13	28	1-103233-3
OBsolete	1.284	1.200	12	26	1-103233-2
OBsolete	1.184	1.100	11	24	1-103233-1
OBsolete	1.084	1.000	10	22	1-103233-0
OBsolete	.984	.900	9	20	103233-9
OBsolete	.884	.800	8	18	103233-8
OBsolete	.784	.700	7	16	103233-7
OBsolete	.684	.600	6	14	103233-6
OBsolete	.584	.500	5	12	103233-5
OBsolete	.484	.400	4	10	103233-4
OBsolete	.384	.300	3	8	103233-3
OBsolete	.284	.200	2	6	103233-2
OBsolete	.184	.100	1	4	103233-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN H. MOLL 15 JULY 87	APVD I. A. MAYER 17 JULY 87	NAME T. C. CLARK
0 PLC ± -	1 PLC ± -	16 JULY 87	NAME	HEADER ASSY, MOD II, UNSHROUDED, COMPLIANT PIN, DOUBLE, ROW .100 X .100C/L, WITH .025 SQ POSTS
2 PLC ± -	3 PLC ± .005		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO
4 PLC ± -	ANGLES ± -		WEIGHT	A1 00779 C=103233
MATERIAL -	FINISH SEE TABLE		CUSTOMER DRAWING	SCALE 4:1 SHEET 1 OF 1 REV H

Tyco Electronics Corporation
 Harrisburg, Pa 17105-3608